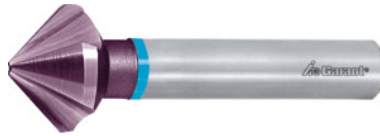


Garant
High-precision countersink 90°, TiCN, External Ø Dc: 15 mm

Order data

Order number	150379 15
GTIN	4045197444783
Item class	11M

Description
Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid.

High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C.

Through-coolant: no

Number of cutting edges Z: 3

Number of cutting edges Z: 3

smallest countersink Ø for holes from: 3.2 mm

Overall length L: 60 mm

Shank Ø D_s: 10 mm

for countersunk screws ISO 2009, 2010, 7046, 7047: M8

Feed f in stainless steel < 900 N/mm²: 0.12 mm/rev.

Technical description

External Ø	15 mm
Feed f in stainless steel < 900 N/mm ²	0.12 mm/rev.
Pre-drill Ø	3.2 mm
for countersunk screws ISO 2009, 2010, 7046, 7047	M8
smallest countersink Ø for holes from	3.2 mm
Shank tolerance	h9
Shank Ø D _s	10 mm

Overall length L	60 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink