Garant

High-precision countersink 90°, TiCN, External Ø Dc: 16,5 mm



Order data

Order number	150379 16,5
GTIN	4045197416186
Item class	11M

Description

Version: All countersinks have 3 cutting edges, radially relieved. Flutes are ground from solid. High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C. Through-coolant: no Number of cutting edges Z: 3 Number of cutting edges Z: 3 smallest countersink Ø for holes from: 3.2 mm Overall length L: 60 mm Shank Ø D_s: 10 mm for countersunk screws DIN 7991: M8 Feed f in stainless steel < 900 N/mm²: 0.14 mm/rev.

Technical description

Feed f in stainless steel < 900 N/mm ²	0.14 mm/rev.
Shank tolerance	h9
Pre-drill Ø	3.2 mm
External Ø	16.5 mm
smallest countersink Ø for holes from	3.2 mm
for countersunk screws DIN 7991	M8
Shank \emptyset D _s	10 mm

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Data sheet

Overall length L	60 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink