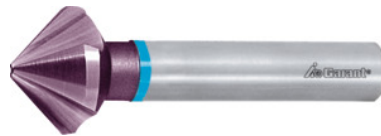


Garant
High-precision countersink 90°, TiCN, External Ø Dc: 25 mm

Order data

Order number	150379 25
GTIN	4045197445711
Item class	11M

Description
Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid.

High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C.

Through-coolant: no

Number of cutting edges Z: 3

Number of cutting edges Z: 3

smallest countersink Ø for holes from: 3.8 mm

Overall length L: 67 mm

Shank Ø D_s: 10 mm

for countersunk screws DIN 7991: M12

Feed f in stainless steel < 900 N/mm²: 0.18 mm/rev.

Technical description

smallest countersink Ø for holes from	3.8 mm
Pre-drill Ø	3.8 mm
for countersunk screws DIN 7991	M12
Shank tolerance	h9
External Ø	25 mm
Feed f in stainless steel < 900 N/mm ²	0.18 mm/rev.
Shank Ø D _s	10 mm

Overall length L	67 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink