Garant

High-precision countersink 90°, TiCN, External Ø Dc: 4,3 mm



Order data

Order number	150379 4,3
GTIN	4045197444714
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid. High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C. Through-coolant: no Number of cutting edges Z: 3 Number of cutting edges Z: 3 smallest countersink Ø for holes from: 1.3 mm Overall length L: 40 mm Shank Ø D_s: 4 mm for countersunk screws ISO 2009, 2010, 7046, 7047: M2 Feed f in stainless steel < 900 N/mm²: 0.08 mm/rev.

Technical description

Pre-drill Ø	1.3 mm
Feed f in stainless steel < 900 N/mm ²	0.08 mm/rev.
Shank tolerance	h9
smallest countersink Ø for holes from	1.3 mm
for countersunk screws ISO 2009, 2010, 7046, 7047	M2
External Ø	4.3 mm
Shank Ø D _s	4 mm

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Data sheet

Overall length L	40 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink