

Garant
Countersink solid carbide 90°, uncoated, External Ø Dc: 25 mm

Order data

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|--------------|---------------|
| Order number | 150382 25 |
| GTIN | 4045197086556 |
| Item class | 11M |

Description
Version:

Similar to DIN 335-C. All countersinks have 3 cutting edges, radially relieved.

For chatter-free countersinking and deburring. Ø 6 and 8 as solid carbide version, from Ø 10 solid carbide head with brazed shank.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 3.8 mm

Overall length L: 67 mm

Shank Ø D_s: 10 mm

for countersinking to DIN 74 BF: M12

Feed f in stainless steel < 900 N/mm²: 0.2 mm/rev.

Technical description

| | |
|---|-------------|
| Shank tolerance | h9 |
| External Ø | 25 mm |
| Pre-drill Ø | 3.8 mm |
| for countersinking to DIN 74 BF | M12 |
| smallest countersink Ø for holes from | 3.8 mm |
| Feed f in stainless steel < 900 N/mm ² | 0.2 mm/rev. |
| Shank Ø D _s | 10 mm |
| Overall length L | 67 mm |

| | |
|---------------------------|-------------------------------|
| Number of cutting edges Z | 3 |
| Coating | uncoated |
| Countersink tip angle | 90 degrees |
| Tool material | Solid carbide |
| Standard | DIN 335 C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Colour ring | blue |
| Type of product | Stepped drill and countersink |