

Garant
Precision countersinks with unequal spacing 60°, TiAlN, External Ø Dc: 6,3 mm

Order data

Order number	150815 6,3
GTIN	4045197868053
Item class	11M

Description
Version:
High-precision 60° countersink with unequal spacing.

Special geometry with extremely unequal spacing and matching cutting edge preparation. Radially relief ground. Flutes ground from solid. Newly developed **special TiAlN coating** for long service life.

Advantage:

Very smooth cutting throughout the entire countersinking operation. Chatter-free running for perfect results and **optimum tool service life.**

Application:

High-precision countersinks for production of **exactly round 60° countersunk surfaces.**

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 1.6 mm

Overall length L: 45 mm

Shank Ø D_s: 5 mm

Feed f in steel < 500 N/mm²: 0.1 mm/rev.

Technical description

smallest countersink Ø for holes from	1.6 mm
Shank Ø D _s	5 mm
Feed f in steel < 500 N/mm ²	0.1 mm/rev.

Overall length L	45 mm
External Ø	6.3 mm
Number of cutting edges Z	3
Coating	TiAlN
Countersink tip angle	60 degrees
Tool material	HSS
Spacing of the countersink cutting edges	unequal spacing
Standard	DIN 334
Shank	Parallel shank to h9
Through-coolant	no
Colour ring	green
Type of product	Stepped drill and countersink