

## Garant

### Precision countersinks with unequal spacing with 3 drive flats 60°, TiAlN, External Ø Dc: 25 mm



#### Order data

Order number	150817 25
GTIN	4045197889515
Item class	11M

#### Description

##### Version:

**High-precision 60° countersink with unequal spacing.**

**Special geometry with extremely unequal spacing** and matching cutting edge preparation. Radially relief ground. Flutes ground from solid. Newly developed **special TiAlN coating** for long service life.

Three **drive flats on the shank** for use in a 3-jaw chuck.

##### Advantage:

Very smooth cutting throughout the entire countersinking operation. Chatter-free running for perfect results and **optimum tool service life.**

##### Application:

High-precision countersinks for production of **exactly round 60° countersunk surfaces.**

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 6.3 mm

Overall length L: 71 mm

Shank Ø D<sub>s</sub>: 10 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.25 mm/rev.

#### Technical description

Overall length L	71 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.25 mm/rev.

Number of cutting edges Z	3
smallest countersink $\varnothing$ for holes from	6.3 mm
External $\varnothing$	25 mm
Shank $\varnothing D_s$	10 mm
Coating	TiAlN
Countersink tip angle	60 degrees
Tool material	HSS
Spacing of the countersink cutting edges	unequal spacing
Standard	DIN 334
Shank	Three clamping flats to h9
Through-coolant	no
Colour ring	green
Type of product	Stepped drill and countersink