

Garant
Countersink solid carbide 60°, uncoated, External Ø Dc: 8 mm

Order data

| | |
|--------------|---------------|
| Order number | 150855 8 |
| GTIN | 4045197087331 |
| Item class | 11M |

Description
Version:

Very **sturdy design, special geometry** for **heavy-duty use**, with **chatter-free countersinking and deburring**.

Tool material:

Size 8 – of solid carbide.

Size. 10 – 25 – solid carbide head with brazed shank. Design similar to DIN 344-C.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 2 mm

Overall length L: 50 mm

Shank Ø D_s: 6 mm

Feed f in stainless steel < 900 N/mm²: 0.1 mm/rev.

Technical description

| | |
|---|-------------|
| External Ø | 8 mm |
| Shank tolerance | h9 |
| Feed f in stainless steel < 900 N/mm ² | 0.1 mm/rev. |
| smallest countersink Ø for holes from | 2 mm |
| Shank Ø D _s | 6 mm |
| Overall length L | 50 mm |
| Number of cutting edges Z | 3 |

| | |
|-----------------------|-------------------------------|
| Coating | uncoated |
| Countersink tip angle | 60 degrees |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Colour ring | blue |
| Type of product | Stepped drill and countersink |