

## Garant

**Mini counterbore for through holes 90°, uncoated, Counterbore Ø D1 x pin Ø D2: 2,5X1,3 mm**



### Order data

Order number	155600 2,5X1,3
GTIN	4045197462732
Item class	11M

### Description

#### Version:

Spiral fluted counterbore with fixed pilot.  
DIN 1866-A / ISO 4205.

#### Application:

**For through hole** quality **fine** (ISO values) to DIN 69.

For countersunk screws to ISO 2009, 2010, 7046, 7047 (DIN 963, 964, 965, 966).

#### Note:

Size 4.6 × 2.4 is not defined in DIN.

Countersink angle: 90 degrees

Number of cutting edges Z: 3

for screw size: M1.2

Overall length L: 45 mm

Shank Ø D<sub>s</sub>: 2.5 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.07 mm/rev.

### Technical description

Pre-drill Ø	1.3 mm
Counterbore Ø	2.5 mm
Number of cutting edges Z	3
Feed f in steel < 500 N/mm <sup>2</sup>	0.07 mm/rev.
Pin Ø	1,3 mm
for screw size	M1.2

Shank $\varnothing D_s$	2.5 mm
Overall length L	45 mm
Step height $L_1$ 1st step with chamfer	2 mm
Point angle	90 degrees
Cutter length $l_c$	7 mm
Coating	uncoated
Tool material	HSS E
Standard	DIN 1866 A
Shank	Plain shank
Countersink angle	90 degrees
Through-coolant	no
Type of product	Counterbore