

## Garant

### DIN counterbore for through holes, uncoated, Counterbore $\varnothing$ D1 x pin $\varnothing$ D2: 11X6,4 mm



#### Order data

Order number	156020 11X6,4
GTIN	4045197087737
Item class	11M

#### Description

##### Version:

Spiral fluted counterbore. The pilot  $\varnothing$  matches the intended purpose:

**f** – for through holes **fine** quality to DIN ISO 273.

**m** for through holes **medium** quality to DIN ISO 273.

##### Application:

For counterboring socket head screws DIN 912, 6912, 7984, and cheese head screws ISO 1207 (DIN 84).

Shank: Parallel shank to h9

Number of cutting edges Z: 3

for screw size: M6

for quality of the hole: f

Overall length L: 80 mm

Shank  $\varnothing$  D<sub>s</sub>: 8 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.12 mm/rev.

#### Technical description

Pre-drill $\varnothing$	6.4 mm
Counterbore $\varnothing$	11 mm
Number of cutting edges Z	3
for quality of the hole	f
for screw size	M6
Pin $\varnothing$	6,4 mm

Feed f in steel < 500 N/mm <sup>2</sup>	0.12 mm/rev.
Shank Ø D <sub>s</sub>	8 mm
Overall length L	80 mm
Step height L <sub>1</sub> 1st step with chamfer	18 mm
Point angle	180 degrees
Coating	uncoated
Tool material	HSS
Standard	DIN 373
Shank	Parallel shank to h9
Through-coolant	no
Type of product	Counterbore