

DIN counterbore for through holes, uncoated, Counterbore \varnothing D1 ×pin \varnothing D2: 26X17 mm



Order data

Order number	156120 26X17
GTIN	4045197087874
Item class	11M

Description

Version:

Spiral fluted counterbore. The pilot \emptyset matches the intended purpose:

f – for through holes **fine** quality to DIN ISO 273.

m for through holes medium quality to DIN ISO 273.

Application:

For counterboring socket head screws DIN 912, 6912, 7984, and cheese head screws ISO 1207 (DIN 84).

Note:

For suitable reducing adapters for tools with MT shanks see No. 343000-343530.

Shank: MT 2-3

Number of cutting edges Z: 3

for screw size: M16 for quality of the hole: f Overall length L: 192 mm

Morse taper MT: 3

Feed f in steel < 500 N/mm²: 0.2 mm/rev.

Technical description

Number of cutting edges Z	3
for screw size	M16
Feed f in steel < 500 N/mm ²	0.2 mm/rev.
Pin Ø	17 mm
Counterbore Ø	26 mm

for quality of the hole	f
Pre-drill Ø	17 mm
Overall length L	192 mm
Morse taper MT	3
Step height L ₁ 1st step with chamfer	35 mm
Point angle	180 degrees
Coating	uncoated
Tool material	HSS
Standard	Manufacturer's standard
Shank	MT 2-3
Through-coolant	no
Type of product	Counterbore