Garant

Counterbore without pilot, Countersink Ø DC: 15 mm



Order data

Order number	156520 15
GTIN	4045197088017
Item class	11M

Description

Version:

Multi-edged, spiral fluted counterbore with recess in face for fitting various pilots. Pilot is clamped with a screw in the counterbore.

Application:

One counterbore can be used for **several** pilot holes of different diameters due to the interchangeable pilots.

Note:

The dimensions relate to screws DIN 912, 6912, 7984 and ISO 1207. However, with an appropriate pilot, a counterbore can be used for other screw sizes or counterbore / pilot diameter combinations. For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**. Shank: MT 2-3 for screw size: M8 Hole Ø a: 4 mm Overall length L: 132 mm Morse taper MT: 2 Feed f in steel < 500 N/mm²: 0.12 mm/rev.

Technical description

Feed f in steel < 500 N/mm ²	0.12 mm/rev.
for screw size	M8
Hole Ø a	4 mm
Counterbore Ø	15 mm

Morse taper MT	2
Overall length L	132 mm
Tool material	HSS
Standard	DIN 375
Shank	MT 2-3
Colour ring	without
Type of product	Counterbore