# Garant

### Counterbore without pilot, Countersink Ø DC: 24 mm



# Order data

Order number	156520 24
GTIN	4045197088048
Item class	11M

### Description

#### Version:

Multi-edged, spiral fluted counterbore with recess in face for fitting various pilots. Pilot is clamped with a screw in the counterbore.

### **Application:**

**One** counterbore can be used for **several** pilot holes of different diameters due to the interchangeable pilots.

#### Note:

The dimensions relate to screws DIN 912, 6912, 7984 and ISO 1207. However, with an appropriate pilot, a counterbore can be used for other screw sizes or counterbore / pilot diameter combinations. For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**. Shank: MT 2-3 for screw size: M14 Hole Ø a: 6 mm Overall length L: 150 mm Morse taper MT: 2 Feed f in steel < 500 N/mm<sup>2</sup>: 0.16 mm/rev.

## **Technical description**

Feed f in steel < 500 N/mm <sup>2</sup>	0.16 mm/rev.
Hole Ø a	6 mm
for screw size	M14
Counterbore Ø	24 mm

Morse taper MT	2
Overall length L	150 mm
Tool material	HSS
Standard	DIN 375
Shank	MT 2-3
Colour ring	without
Type of product	Counterbore