



Modular counterboring system holder, Size / shank size: 2/25



Order data

Order number	156720 2/25
GTIN	4033591011526
Item class	16C

Description

Version:

Just 4 holder sizes cover a range from 5 mm to 66 mm (up to 85 mm available on request).

Counterbores and solid pilots can be **combined as required** within **one size**, the solid pilot can be changed without removing the counterbore.

Hardened and ground. Counterbore and pilot are clamped by one screw each, the counterbore is additionally protected against turning by means of a pin. Plain Weldon shank to DIN 1835 B, with internal coolant supply.

Application:

For DIN counterbores, as well as with appropriate pilot / counterbore combinations for stepped holes or non-standard counterbores.

For stepped through holes pilots are available ex works in 2 lengths so that these holes can be produced without a separate pilot hole drilling operation.

Note:

Counterbores with **TiN coating** available on request. The **carbide version** is specially recommended for machining grey cast iron, brass and chrome-nickel steels.

Counterbore range: 24 - 66 mm

Bore Ø H7: 22 mm

Hole length: 28 mm

External Ø: 34.5 mm

Length a: 75 mm

Technical description

Length a	75 mm
Counterbore range	24 - 66 mm

Bore \varnothing H7	22 mm
Hole length	28 mm
External \varnothing	34.5 mm