

## Modular counterbore, Size / counterbore Ø: 1/25 mm



### **Order data**

Order number	156730 1/25
GTIN	4033591012554
Item class	16C

## **Description**

#### **Version:**

Very good machining and ideal chip evacuation due to spiral flutes. **Easy to regrind.** Counterbore is protected against turning in the holder.

### **Application:**

For counterboring screw heads to DIN or by means of an appropriate combination of counterbore and pilot to produce stepped holes or non-standard counterbores. Note:

Counterbores available on request also in HSS with optional TIN coating and brazed-on carbide tips with form "T" ISO inserts.

Through-coolant: yes

Number of cutting edges Z: 3 Number of cutting edges Z: 3

Cutter length: 22 mm Shank Ø: 14 mm

# **Technical description**

Counterbore Ø	25 mm
Number of cutting edges Z	3
Cutter length	22 mm
Shank Ø	14 mm
Coating	uncoated

Tool material	HSS
Through-coolant	yes
Type of product	Cutter insert for countersinking