# Afs. Modular counterbore, Size / counterbore Ø: 2/52 mm



## Order data

| Order number | 156730 2/52   |
|--------------|---------------|
| GTIN         | 4033591013605 |
| Item class   | 16C           |

### Description

#### Version:

Very good machining and ideal chip evacuation due to spiral flutes. **Easy to regrind.** Counterbore is protected against turning in the holder.

#### **Application:**

For counterboring screw heads to DIN or **by means of an appropriate combination of counterbore and pilot to produce stepped holes or non-standard counterbores. Note:** 

Counterbores available on request also in HSS with optional TIN coating and brazed-on carbide tips with form "T" ISO inserts.

Through-coolant: yes Number of cutting edges Z: 4 Number of cutting edges Z: 4 Cutter length: 24 mm Shank Ø: 22 mm

## **Technical description**

| Counterbore Ø             | 52 mm    |
|---------------------------|----------|
| Number of cutting edges Z | 4        |
| Cutter length             | 24 mm    |
| Shank Ø                   | 22 mm    |
| Coating                   | uncoated |

## Data sheet

| Tool material   | HSS                              |
|-----------------|----------------------------------|
| Through-coolant | yes                              |
| Type of product | Cutter insert for countersinking |