

Garant
Hand reamer (like 160150) configurable, Nominal \varnothing DC: 1,8 mm

Order data

Order number	160200 1,8
GTIN	4045197926418
Item class	10N

Description
IMPORTANT: item is configurable

 Nominal \varnothing D_c: 1.8 mm

 \varnothing range: 1.701 - 1.9 mm, Intervall: 0,001

Version:

With **left-hand helix** 7 – 8° and long taper lead, more than 1/4 of the cutting length. An even number of teeth with irregular spacing for accurately round holes, free of chatter. The cylindrical ground chamfer on the plain cutting section smooths the hole and guides the reamer.

Hand reamers **finish ground to match your specifications.**

Application:

For through holes (not for blind holes). Also very suitable for interrupted holes.

Application for type of drilling: for through holes

Number of cutting edges Z: 4

\varnothing range: 1.701 - 1.9 mm

Flute length L_c: 23 mm

Overhang L₁: 31 mm

Overall length L: 47 mm

Number of cutting edges Z: 4

Shank square \square : 1.4 mm

Technical description

Nominal \varnothing D _c	1.8 mm
Shank square \square	1.4 mm
Overhang L ₁	31 mm
Flute length L _c	23 mm
Overall length L	47 mm

Ø range	1.701 - 1.9 mm
Number of cutting edges Z	4
Tool material	HSS
Standard	DIN 206 B
Helix angle	7-8 degrees
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters