

Garant
Hand reamer (like 160150) configurable, Nominal Ø DC: 2,2 mm

Order data

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|--------------|---------------|
| Order number | 160200 2,2 |
| GTIN | 4045197926432 |
| Item class | 10N |

Description
IMPORTANT: item is configurable

Ø range: 2.121 - 2.36 mm, Intervall: 0,001

Nominal Ø D_C: 2.2 mm

Version:

With **left-hand helix** 7 – 8° and long taper lead, more than 1/4 of the cutting length. An even number of teeth with irregular spacing for accurately round holes, free of chatter. The cylindrical ground chamfer on the plain cutting section smooths the hole and guides the reamer.

Hand reamers **finish ground to match your specifications.**

Application:

For through holes (not for blind holes). Also very suitable for interrupted holes.

Application for type of drilling: for through holes

Number of cutting edges Z: 4

Ø range: 2.121 - 2.36 mm

Flute length L_c: 27 mm

Overhang L_i: 36 mm

Overall length L: 54 mm

Number of cutting edges Z: 4

Shank square □: 1.8 mm

Technical description

| | |
|-----------------------------|-----------------|
| Ø range | 2.121 - 2.36 mm |
| Overhang L _i | 36 mm |
| Number of cutting edges Z | 4 |
| Overall length L | 54 mm |
| Flute length L _c | 27 mm |

| | |
|----------------------------------|--|
| Shank square □ | 1.8 mm |
| Nominal $\varnothing D_c$ | 2.2 mm |
| Tool material | HSS |
| Standard | DIN 206 B |
| Helix angle | 7-8 degrees |
| Application for type of drilling | for through holes |
| Colour ring | without |
| Type of product | Reaming tool with non-detachable cutters |