

Garant
Hand reamer (like 160150) configurable, Nominal \varnothing DC: 28 mm

Order data

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|--------------|---------------|
| Order number | 160200 28 |
| GTIN | 4045197927507 |
| Item class | 10N |

Description
IMPORTANT: item is configurable
 \varnothing range: 27.201 - 28.2 mm, Intervall: 0,001

 Nominal \varnothing D_C: 28 mm

Version:

With **left-hand helix** 7 – 8° and long taper lead, more than 1/4 of the cutting length. An even number of teeth with irregular spacing for accurately round holes, free of chatter. The cylindrical ground chamfer on the plain cutting section smooths the hole and guides the reamer.

 Hand reamers **finish ground to match your specifications.**
Application:

For through holes (not for blind holes). Also very suitable for interrupted holes.

Application for type of drilling: for through holes

Number of cutting edges Z: 10

 \varnothing range: 27.201 - 28.2 mm

 Flute length L_c: 124 mm

 Overhang L₁: 155 mm

Overall length L: 247 mm

Number of cutting edges Z: 10

 Shank square \square : 22 mm

Technical description

| | |
|-----------------------------|------------------|
| Flute length L _c | 124 mm |
| \varnothing range | 27.201 - 28.2 mm |
| Overhang L ₁ | 155 mm |
| Shank square \square | 22 mm |
| Overall length L | 247 mm |

| | |
|----------------------------------|--|
| Number of cutting edges Z | 10 |
| Nominal $\varnothing D_c$ | 28 mm |
| Tool material | HSS |
| Standard | DIN 206 B |
| Helix angle | 7-8 degrees |
| Application for type of drilling | for through holes |
| Colour ring | without |
| Type of product | Reaming tool with non-detachable cutters |