

Garant
Re-adjustable hand reamer, Nominal \varnothing DC: 18 mm

Order data

Order number	160500 18
GTIN	4045197250735
Item class	110

Description
Version:

Up to 5 mm with straight flutes; from 6 mm with **left hand helix** 7 – 8°. The reamer body is slit and can be adjusted by approx. 1/100 of the reamer \varnothing using the expansion screw (e.g. 20 mm \varnothing = 0.2 mm).

Application:

For opening through holes to a slight oversize. Use the straight fluted reamers only in holes which are not interrupted. Make sure that the screw is not left tightened when stored.

Application for type of drilling: for through hole

Flute length L_c : 68 mm

Overhang L_1 : 112 mm

Overall length L : 188 mm

Shank square \square : 14 mm

Technical description

Nominal \varnothing D_c	18 mm
Overhang L_1	112 mm
Shank square \square	14 mm
Overall length L	188 mm
Flute length L_c	68 mm
Tool material	HSS
Standard	DIN 859
Helix angle	7-8 degrees
Application for type of drilling	for through hole

Colour ring	without
Type of product	Reaming tool with non-detachable cutters