

Garant
Re-adjustable hand reamer, Nominal Ø DC: 28 mm

Order data

Order number	160500 28
GTIN	4045197250803
Item class	110

Description
Version:

Up to 5 mm with straight flutes; from 6 mm with **left hand helix** 7 – 8°. The reamer body is slit and can be adjusted by approx. 1/100 of the reamer Ø using the expansion screw (e.g. 20 mm Ø = 0.2 mm).

Application:

For opening through holes to a slight oversize. Use the straight fluted reamers only in holes which are not interrupted. Make sure that the screw is not left tightened when stored.

Application for type of drilling: for through hole

Flute length L_c : 94 mm

Overhang L_1 : 149 mm

Overall length L : 247 mm

Shank square \square : 22.4 mm

Technical description

Overhang L_1	149 mm
Nominal Ø D_c	28 mm
Shank square \square	22.4 mm
Overall length L	247 mm
Flute length L_c	94 mm
Tool material	HSS
Standard	DIN 859
Helix angle	7-8 degrees
Application for type of drilling	for through hole

Colour ring	without
Type of product	Reaming tool with non-detachable cutters