

**Garant**
**Re-adjustable hand reamer, Nominal Ø DC: 30 mm**

**Order data**

Order number	160500 30
GTIN	4045197250810
Item class	110

**Description**
**Version:**

Up to 5 mm with straight flutes; from 6 mm with **left hand helix** 7 – 8°. The reamer body is slit and can be adjusted by approx. 1/100 of the reamer Ø using the expansion screw (e.g. 20 mm Ø = 0.2 mm).

**Application:**

For opening through holes to a slight oversize. Use the straight fluted reamers only in holes which are not interrupted. Make sure that the screw is not left tightened when stored.

Application for type of drilling: for through hole

Flute length  $L_c$ : 94 mm

Overhang  $L_1$ : 149 mm

Overall length  $L$ : 247 mm

Shank square  $\square$ : 22.4 mm

**Technical description**

Nominal Ø $D_c$	30 mm
Overhang $L_1$	149 mm
Shank square $\square$	22.4 mm
Overall length $L$	247 mm
Flute length $L_c$	94 mm
Tool material	HSS
Standard	DIN 859
Helix angle	7-8 degrees
Application for type of drilling	for through hole

Colour ring	without
Type of product	Reaming tool with non-detachable cutters