

**Garant**
**Re-adjustable hand reamer, Nominal  $\varnothing$  DC: 4 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 160500 4      |
| GTIN         | 4045197250605 |
| Item class   | 110           |

**Description**
**Version:**

Up to 5 mm with straight flutes; from 6 mm with **left hand helix** 7 – 8°. The reamer body is slit and can be adjusted by approx. 1/100 of the reamer  $\varnothing$  using the expansion screw (e.g. 20 mm  $\varnothing$  = 0.2 mm).

**Application:**

For opening through holes to a slight oversize. Use the straight fluted reamers only in holes which are not interrupted. Make sure that the screw is not left tightened when stored.

Application for type of drilling: for through hole

Flute length  $L_c$ : 24 mm

Overhang  $L_1$ : 48 mm

Overall length L: 76 mm

Shank square  $\square$ : 3.15 mm

**Technical description**

|                                  |                  |
|----------------------------------|------------------|
| Nominal $\varnothing$ $D_c$      | 4 mm             |
| Overhang $L_1$                   | 48 mm            |
| Shank square $\square$           | 3.15 mm          |
| Overall length L                 | 76 mm            |
| Flute length $L_c$               | 24 mm            |
| Tool material                    | HSS              |
| Standard                         | DIN 859          |
| Helix angle                      | 7-8 degrees      |
| Application for type of drilling | for through hole |

|                 |  |
|-----------------|--|
| Colour ring     | without                                  |
| Type of product | Reaming tool with non-detachable cutters |