

Re-adjustable hand reamer, Nominal Ø DC: 5 mm



Order data

| Order number | 160500 5 |
|--------------|---------------|
| GTIN | 4045197250612 |
| Item class | 110 |

Description

Version:

Up to 5 mm with straight flutes; from 6 mm with **left hand helix** $7 - 8^{\circ}$. The reamer body is slit and can be adjusted by approx. 1/100 of the reamer \emptyset using the expansion screw (e.g. 20 mm \emptyset = 0.2 mm).

Application:

For opening through holes to a slight oversize. Use the straight fluted reamers only in holes which are not interrupted. Make sure that the screw is not left tightened when stored.

Application for type of drilling: for through hole

Flute length L_c : 30 mm Overhang L_1 : 54 mm Overall length L: 87 mm Shank square \square : 4 mm

Technical description

| Overhang L ₁ | 54 mm |
|----------------------------------|------------------|
| Nominal Ø D _c | 5 mm |
| Shank square □ | 4 mm |
| Overall length L | 87 mm |
| Flute length L _c | 30 mm |
| Tool material | HSS |
| Standard | DIN 859 |
| Helix angle | 7-8 degrees |
| Application for type of drilling | for through hole |

| Colour ring | without |
|-----------------|--|
| Type of product | Reaming tool with non- detachable cutters |