



## Taper pin hand reamer 1:50, uncoated, Nominal $\varnothing$ DC: 14 mm



### Order data

Order number	161200 14
GTIN	4045197088970
Item class	120

### Description

#### Version:

Conically increasing cutting edges (1 mm over 50 mm length).

Size 1.2 – 2.5 – **straight flutes. Form A.**

Size 3 – 25 – **helical flutes. Form B.**

#### Application:

For reaming tapered holes by hand for taper pins to ISO 2339 (DIN 1), DIN 258, 1447, ISO 8736, 8737 (DIN 7977, 7978).

#### Recommendation:

The pre-drilled hole is best produced using a straight shank taper pin drill No. 116310.

Application for type of drilling: for through holes

small  $\varnothing$  D<sub>3</sub>: 13.8 mm

large  $\varnothing$  D<sub>2</sub>: 18 mm

Flute length L<sub>c</sub>: 210 mm

Overall length L: 255 mm

Shank square  $\square$ : 12.5 mm

### Technical description

large $\varnothing$ D <sub>2</sub>	18 mm
small $\varnothing$ D <sub>3</sub>	13.8 mm
Nominal $\varnothing$ D <sub>c</sub>	14 mm
Shank square $\square$	12.5 mm
Overall length L	255 mm
Flute length L <sub>c</sub>	210 mm

Coating	uncoated
Tool material	HSS
Standard	DIN 9
Taper ratio	1:50
Through-coolant	no
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters