



Taper pin hand reamer 1:50, uncoated, Nominal \varnothing DC: 20 mm



Order data

Order number	161200 20
GTIN	4045197088994
Item class	120

Description

Version:

Conically increasing cutting edges (1 mm over 50 mm length).

Size 1.2 – 2.5 – **straight flutes. Form A.**

Size 3 – 25 – **helical flutes. Form B.**

Application:

For reaming tapered holes by hand for taper pins to ISO 2339 (DIN 1), DIN 258, 1447, ISO 8736, 8737 (DIN 7977, 7978).

Recommendation:

The pre-drilled hole is best produced using a straight shank taper pin drill No. 116310.

Application for type of drilling: for through holes

small \varnothing D₃: 19.8 mm

large \varnothing D₂: 24.8 mm

Flute length L_c: 250 mm

Overall length L: 310 mm

Shank square \square : 18 mm

Technical description

large \varnothing D ₂	24.8 mm
small \varnothing D ₃	19.8 mm
Nominal \varnothing D _c	20 mm
Shank square \square	18 mm
Overall length L	310 mm
Flute length L _c	250 mm

Coating	uncoated
Tool material	HSS
Standard	DIN 9
Taper ratio	1:50
Through-coolant	no
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters