



## Taper pin hand reamer 1:50, uncoated, Nominal $\varnothing$ DC: 4 mm



### Order data

Order number	161200 4
GTIN	4045197088901
Item class	120

### Description

#### Version:

Conically increasing cutting edges (1 mm over 50 mm length).

Size 1.2 – 2.5 – **straight flutes. Form A.**

Size 3 – 25 – **helical flutes. Form B.**

#### Application:

For reaming tapered holes by hand for taper pins to ISO 2339 (DIN 1), DIN 258, 1447, ISO 8736, 8737 (DIN 7977, 7978).

#### Recommendation:

The pre-drilled hole is best produced using a straight shank taper pin drill No. 116310.

Application for type of drilling: for through holes

small  $\varnothing$   $D_3$ : 3.9 mm

large  $\varnothing$   $D_2$ : 5.26 mm

Flute length  $L_c$ : 68 mm

Overall length L: 93 mm

Shank square  $\square$ : 4 mm

### Technical description

large $\varnothing$ $D_2$	5.26 mm
Nominal $\varnothing$ $D_c$	4 mm
small $\varnothing$ $D_3$	3.9 mm
Shank square $\square$	4 mm
Overall length L	93 mm
Flute length $L_c$	68 mm

Coating	uncoated
Tool material	HSS
Standard	DIN 9
Taper ratio	1:50
Through-coolant	no
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters