



Bridge reamer, uncoated, Nominal \varnothing DC k11: 32 mm



Order data

Order number	162800 32
GTIN	4045197089441
Item class	120

Description

Version:

Tapering flute form with a length of approx. $3 \times$ nominal \varnothing . Very sturdy due to strong core and radius heel of flutes. Easy, peeling cut by spiral flutes; number of flutes varies according to the size.

Application:

Particularly useful for the installation of components; for reaming offset holes or enlarging rivet holes. Bridge reamers are used on pneumatic hand-held drills in boiler construction.

Note:

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Application for type of drilling: for through holes

Tolerance nominal \varnothing : k11

Number of cutting edges Z: 5

Minor \varnothing : 23.6 mm

Flute length L_c : 210 mm

Overhang L_1 : 230 mm

Overall length L: 354 mm

Number of cutting edges Z: 5

Morse taper MT size: 4

Technical description

Overhang L_1	230 mm
Feed f in steel $< 500 \text{ N/mm}^2$	0.3 mm/rev.
Minor \varnothing	23.6 mm
Nominal $\varnothing D_c$	32 mm

Morse taper MT size	4
Overall length L	354 mm
Flute length L _c	210 mm
Number of cutting edges Z	5
Tolerance nominal Ø	k11
Coating	uncoated
Tool material	HSS
Standard	DIN 311
Helix angle	25 degrees
Through-coolant	no
Shank	MT 1-4
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters