

**Garant**
**NC reamer H7, uncoated, Nominal Ø DC: 6,9 mm**

**Order data**

Order number	162900 6,9
GTIN	4045197090447
Item class	110

**Description**
**Version:**

**Version suitable for NC** similar to DIN 212 **with straight shank Ø** for **standard chucking** especially in **hydraulic chucks** or **high precision collet chucks**. For **highest concentricity** and **process reliability**. **No need to order special collets**.

With long flutes and left-hand helix.

≤ Ø size 1.7 with 3 teeth; ≥ Ø size 1.8 even number of teeth and irregular spacing. ≤ Ø size 3.7 both ends with centre points; ≥ Ø size 3.8 both ends with centre holes.

Reamer manufacturing tolerance to DIN 1420 for H7 hole tolerance.

**Note:**

For reamers in **1/100 sizes** see **No. 162902**.

For reamers with **diameters and fits to specification** see **No. 162951**

Application for type of drilling: for through holes

Bore Ø tolerance: H7

Number of cutting edges Z: 6

Bore Ø tolerance: H7

Flute length  $L_c$ : 31 mm

Overhang  $L_1$ : 72 mm

Overall length L: 109 mm

Number of cutting edges Z: 6

Shank Ø  $D_s$ : 8 mm

**Technical description**

Shank tolerance	h6
Nominal Ø $D_c$	6.9 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.2 mm/rev.

Overhang L <sub>1</sub>	72 mm
Shank Ø D <sub>s</sub>	8 mm
Overall length L	109 mm
Flute length L <sub>c</sub>	31 mm
Number of cutting edges Z	6
recommended drill Ø in steel < 750 N/mm <sup>2</sup>	6.7 mm
Bore Ø tolerance	H7
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	green
Type of product	Reaming tool with non-detachable cutters