

Garant
NC reamer H7, uncoated, Nominal Ø DC: 8,4 mm

Order data

Order number	162900 8,4
GTIN	4045197090652
Item class	110

Description
Version:

Version suitable for NC similar to DIN 212 **with straight shank Ø** for **standard chucking** especially in **hydraulic chucks** or **high precision collet chucks**. For **highest concentricity** and **process reliability**. **No need to order special collets**.

With long flutes and left-hand helix.

≤ Ø size 1.7 with 3 teeth; ≥ Ø size 1.8 even number of teeth and irregular spacing. ≤ Ø size 3.7 both ends with centre points; ≥ Ø size 3.8 both ends with centre holes.

Reamer manufacturing tolerance to DIN 1420 for H7 hole tolerance.

Note:

For reamers in **1/100 sizes** see **No. 162902**.

For reamers with **diameters and fits to specification** see **No. 162951**

Application for type of drilling: for through holes

Bore Ø tolerance: H7

Number of cutting edges Z: 6

Bore Ø tolerance: H7

Flute length L_c : 33 mm

Overhang L_1 : 80 mm

Overall length L: 117 mm

Number of cutting edges Z: 6

Shank Ø D_s : 8 mm

Technical description

Nominal Ø D_c	8.4 mm
Overhang L_1	80 mm
Feed f in steel < 750 N/mm ²	0.25 mm/rev.

Shank tolerance	h6
Shank \varnothing D _s	8 mm
Overall length L	117 mm
Flute length L _c	33 mm
Number of cutting edges Z	6
recommended drill \varnothing in steel < 750 N/mm ²	8.2 mm
Bore \varnothing tolerance	H7
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	green
Type of product	Reaming tool with non-detachable cutters