

Garant
NC reamer, uncoated, Nominal \varnothing DC: 1 mm

Order data

Order number	162951 1
GTIN	4045197366009
Item class	110

Description
IMPORTANT: item is configurable

 Nominal \varnothing D_C: 1 mm

 \varnothing range: 0.95 - 1.06 mm, Intervall: 0,001

Version:
Reamers finish ground to fit your specifications.
Note:

 For **fit H7** see No. 162900 and 163000.

For reamers in 1/100 - sizes see No. 162902.

Application for type of drilling: for through holes

Number of cutting edges Z: 3

 \varnothing range: 0.95 - 1.06 mm

 Flute length L_C: 5 mm

 Overhang L₁: 13 mm

Overall length L: 34 mm

Number of cutting edges Z: 3

 Shank \varnothing D_s: 1 mm

Technical description

Overhang L ₁	13 mm
Nominal \varnothing D _C	1 mm
Shank tolerance	h6
Feed f in steel < 750 N/mm ²	0.1 mm/rev.
Shank \varnothing D _s	1 mm
Overall length L	34 mm

Flute length L_c	5 mm
Ø range	0.95 - 1.06 mm
Number of cutting edges Z	3
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters