Garant

NC reamer, uncoated, Nominal Ø DC: 1,1 mm

Order data

Order number	162951 1,1
GTIN	4062406263676
Item class	110

Description

Version: Reamers finish ground to fit your specifications. Note: For fit H7 see No. 162900 and 163000. For reamers in 1/100 - sizes see No. 162902. Application for type of drilling: for through holes Number of cutting edges Z: 3 \emptyset range: 1.07 - 1.18 mm Flute length L_c: 6.5 mm Overhang L₁: 14 mm Overall length L: 36 mm Number of cutting edges Z: 3 Shank \emptyset D_s: 1 mm

Technical description

Number of cutting edges Z	3
Shank tolerance	h6
Overall length L	36 mm
Ø range	1.07 - 1.18 mm
Nominal Ø D _c	1.1 mm
Shank Ø Ds	1 mm
Flute length L _c	6.5 mm
Feed f in steel < 750 N/mm ²	0.1 mm/rev.

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Overhang L ₁	14 mm
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non- detachable cutters