

Garant
NC reamer, uncoated, Nominal \varnothing DC: 13 mm

Order data

Order number	162951 13
GTIN	4045197366245
Item class	110

Description
IMPORTANT: item is configurable

 Nominal \varnothing D_c: 13 mm

 \varnothing range: 12.61 - 13.2 mm, Intervall: 0,001

Version:
Reamers finish ground to fit your specifications.
Note:

 For **fit H7** see No. 162900 and 163000.

For reamers in 1/100 - sizes see No. 162902.

Application for type of drilling: for through holes

Number of cutting edges Z: 6

 \varnothing range: 12.61 - 13.2 mm

 Flute length L_c: 44 mm

 Overhang L₁: 110 mm

Overall length L: 151 mm

Number of cutting edges Z: 6

 Shank \varnothing D_s: 10 mm

Technical description

Overhang L ₁	110 mm
Nominal \varnothing D _c	13 mm
Feed f in steel < 750 N/mm ²	0.25 mm/rev.
Shank tolerance	h6
Shank \varnothing D _s	10 mm
Overall length L	151 mm

Flute length L _c	44 mm
Ø range	12.61 - 13.2 mm
Number of cutting edges Z	6
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters