

**Garant**
**NC reamer, uncoated, Nominal  $\varnothing$  DC: 1,8 mm**

**Order data**

Order number	162951 1,8
GTIN	4062406264116
Item class	110

**Description**
**Version:**
**Reamers finish ground to fit your specifications.**
**Note:**

 For **fit H7** see No. 162900 and 163000.

For reamers in 1/100 - sizes see No. 162902.

Application for type of drilling: for through holes

Number of cutting edges Z: 3

 $\varnothing$  range: 1.71 - 1.9 mm

 Flute length  $L_c$ : 10 mm

 Overhang  $L_1$ : 20 mm

Overall length L: 46 mm

Number of cutting edges Z: 3

 Shank  $\varnothing D_s$ : 2 mm

**Technical description**

Nominal $\varnothing D_c$	1.8 mm
Shank tolerance	h6
Feed f in steel < 750 N/mm <sup>2</sup>	0.15 mm/rev.
Overall length L	46 mm
Overhang $L_1$	20 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	2 mm
Flute length $L_c$	10 mm

Ø range	1.71 - 1.9 mm
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters