

**Garant**
**NC reamer, uncoated, Nominal  $\varnothing$  DC: 3 mm**

**Order data**

Order number	162951 3
GTIN	4045197366047
Item class	110

**Description**
**IMPORTANT: item is configurable**

Nominal  $\varnothing$  D<sub>c</sub>: 3 mm

$\varnothing$  range: 2.81 - 3 mm, Intervall: 0,001

**Version:**

**Reamers finish ground to fit your specifications.**

**Note:**

For **fit H7** see No. 162900 and 163000.

For reamers in 1/100 - sizes see No. 162902.

Application for type of drilling: for through holes

Number of cutting edges Z: 6

$\varnothing$  range: 2.81 - 3 mm

Flute length L<sub>c</sub>: 15 mm

Overhang L<sub>1</sub>: 30 mm

Overall length L: 61 mm

Number of cutting edges Z: 6

Shank  $\varnothing$  D<sub>s</sub>: 3 mm

**Technical description**

Nominal $\varnothing$ D <sub>c</sub>	3 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.2 mm/rev.
Overhang L <sub>1</sub>	30 mm
Shank tolerance	h6
Shank $\varnothing$ D <sub>s</sub>	3 mm
Overall length L	61 mm

Flute length $L_c$	15 mm
Ø range	2.81 - 3 mm
Number of cutting edges Z	6
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters