

Garant
NC reamer, uncoated, Nominal \varnothing DC: 8,5 mm

Order data

Order number	162951 8,5
GTIN	4045197366153
Item class	110

Description
IMPORTANT: item is configurable

 Nominal \varnothing D_c: 8.5 mm

 \varnothing range: 8.06 - 8.5 mm, Intervall: 0,001

Version:
Reamers finish ground to fit your specifications.
Note:

 For **fit H7** see No. 162900 and 163000.

For reamers in 1/100 - sizes see No. 162902.

Application for type of drilling: for through holes

Number of cutting edges Z: 6

 \varnothing range: 8.06 - 8.5 mm

 Flute length L_c: 33 mm

 Overhang L₁: 80 mm

Overall length L: 117 mm

Number of cutting edges Z: 6

 Shank \varnothing D_s: 8 mm

Technical description

Shank tolerance	h6
Feed f in steel < 750 N/mm ²	0.25 mm/rev.
Overhang L ₁	80 mm
Nominal \varnothing D _c	8.5 mm
Shank \varnothing D _s	8 mm
Overall length L	117 mm

Flute length L_c	33 mm
Ø range	8.06 - 8.5 mm
Number of cutting edges Z	6
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters