

**Garant**
**NC reamer, uncoated, Nominal  $\varnothing$  DC: 8 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 162951 8      |
| GTIN         | 4045197366146 |
| Item class   | 110           |

**Description**
**IMPORTANT: item is configurable**

 Nominal  $\varnothing$  D<sub>c</sub>: 8 mm

 $\varnothing$  range: 7.51 - 8.05 mm, Intervall: 0,001

**Version:**
**Reamers finish ground to fit your specifications.**
**Note:**

 For **fit H7** see No. 162900 and 163000.

For reamers in 1/100 - sizes see No. 162902.

Application for type of drilling: for through holes

Number of cutting edges Z: 6

 $\varnothing$  range: 7.51 - 8.05 mm

 Flute length L<sub>c</sub>: 33 mm

 Overhang L<sub>1</sub>: 80 mm

Overall length L: 117 mm

Number of cutting edges Z: 6

 Shank  $\varnothing$  D<sub>s</sub>: 8 mm

**Technical description**

|   |              |
|---|--------------|
| Shank tolerance                         | h6           |
| Overhang L <sub>1</sub>                 | 80 mm        |
| Nominal $\varnothing$ D <sub>c</sub>    | 8 mm         |
| Feed f in steel < 750 N/mm <sup>2</sup> | 0.25 mm/rev. |
| Shank $\varnothing$ D <sub>s</sub>      | 8 mm         |
| Overall length L                        | 117 mm       |

|                                  |  |
|----------------------------------|--|
| Flute length $L_c$               | 33 mm                                    |
| Ø range                          | 7.51 - 8.05 mm                           |
| Number of cutting edges Z        | 6  |
| Coating                          | uncoated                                 |
| Tool material                    | HSS E                                    |
| Standard                         | Manufacturer's standard                  |
| Through-coolant                  | no                                       |
| Shank                            | DIN 1835 A to h6                         |
| Application for type of drilling | for through holes                        |
| Colour ring                      | without                                  |
| Type of product                  | Reaming tool with non-detachable cutters |