

**Garant**
**NC reamer long H7, uncoated, Nominal  $\varnothing$  DC: 4 mm**

**Order data**

Order number	162961 4
GTIN	4045197364036
Item class	110

**Description**
**Version:**

With long flutes and left-hand helix. **Reamers finish ground for fit H7.**

**Application:**

Especially for deeper holes. Also suitable for blind holes.

Application for type of drilling: for blind holes and through holes

Bore  $\varnothing$  tolerance: H7

Number of cutting edges Z: 6

Bore  $\varnothing$  tolerance: H7

Flute length  $L_c$ : 19 mm

Overhang  $L_1$ : 79 mm

Overall length L: 105 mm

Number of cutting edges Z: 6

Shank  $\varnothing$   $D_s$ : 4 mm

**Technical description**

Shank tolerance	h6
Overhang $L_1$	79 mm
Nominal $\varnothing$ $D_c$	4 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.1 mm/rev.
Shank $\varnothing$ $D_s$	4 mm
Overall length L	105 mm
Flute length $L_c$	19 mm
Number of cutting edges Z	6

recommended drill Ø in steel < 750 N/mm <sup>2</sup>	3.9 mm
Bore Ø tolerance	H7
Coating	uncoated
Tool material	HSS E
Standard	Manufacturer's standard
Through-coolant	no
Shank	DIN 1835 A to h6
Application for type of drilling	for blind holes and through holes
Colour ring	without
Type of product	Reaming tool with non-detachable cutters