

Garant

Solid carbide NC machine reamer, uncoated, Nominal \varnothing DC: 0,80 mm



Order data

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|--------------|---------------|
| Order number | 164340 0,80 |
| GTIN | 4045197546258 |
| Item class | 11P |

Description

Version:

Version suitable for NC similar to DIN 8093 **with straight shank \varnothing** for **standard chucking** especially in **hydraulic chucks** or **high precision collet chucks**. This gives **very high concentricity** and **process reliability** when manufacturing H7 fits. **No need to procure special collets when using GARANT NC reamers**. With long flutes and left-hand helix.

Application:

For reaming through holes, as the chips are evacuated in the cutting direction. Lead taper is suitable also for blind holes.

Note:

For reamers like No. 164340 and 164341 but with other diameters and fits see No. 164344 and 164345.

Application for type of drilling: for through holes

Bore \varnothing tolerance: 0 / 0.004

Number of cutting edges Z: 4

Bore \varnothing tolerance: 0 / 0.004

Flute length L_c : 6 mm

Overhang L_1 : 8 mm

Overall length L: 45 mm

Number of cutting edges Z: 4

Shank \varnothing D_s : 3 mm

Technical description

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|-----------------------------|--------|
| Overhang L_1 | 8 mm |
| Nominal \varnothing D_c | 0.8 mm |
| Shank tolerance | h6 |

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|---|--|
| Feed f in steel < 1100 N/mm ² | 0.08 mm/rev. |
| Shank Ø D _s | 3 mm |
| Overall length L | 45 mm |
| Flute length L _c | 6 mm |
| Number of cutting edges Z | 4 |
| recommended drill Ø in steel < 1100 N/mm ² | 0.7 mm |
| Bore Ø tolerance | 0 / 0.004 |
| Coating | uncoated |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Through-coolant | no |
| Shank | DIN 6535 HA with h6 |
| Application for type of drilling | for through holes |
| Colour ring | green |
| Type of product | Reaming tool with non-detachable cutters |