

**Garant**
**Solid carbide reamer HPC blind hole, TiAlN, Nominal Ø DC: 15H7 mm**

**Order data**

Order number	164351 15H7
GTIN	4045197852960
Item class	10N

**Description**
**Version:**

**Version suitable for NC** with straight shank Ø for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. This gives **very high concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.

**Reamers finish ground to match your specifications.**

With short, straight flutes.

**Application:**

For **HPC/HSC reaming** of **blind holes**.

Application for type of drilling: for blind holes

Bore Ø tolerance: H7

Number of cutting edges Z: 6

Bore Ø tolerance: H7

Flute length  $L_c$ : 22 mm

Overhang  $L_1$ : 75 mm

Overall length L: 130 mm

Number of cutting edges Z: 6

Shank Ø  $D_s$ : 16 mm

**Technical description**

Nominal Ø $D_c$	15 mm
Overall length L	130 mm
Shank tolerance	h6
Shank Ø $D_s$	16 mm

Overhang L <sub>1</sub>	75 mm
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.23 mm/rev.
Flute length L <sub>c</sub>	22 mm
Number of cutting edges Z	6
recommended drill Ø in INOX < 900 N/mm <sup>2</sup>	14.8 mm
Bore Ø tolerance	H7
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA to h6
Machining strategy	HPC
Application for type of drilling	for blind holes
Colour ring	blue
Type of product	Reaming tool with non-detachable cutters