

**Garant**
**HSS reamer HPC through hole, TiAlN, Nominal  $\varnothing$  DC: 32H7 mm**

**Order data**

Order number	164358 32H7
GTIN	4045197767868
Item class	10N

**Description**
**Version:**

**Version suitable for NC** with straight shank  $\varnothing$  for the standardised toolholder, specially in **hydraulic chucks** or **high-accuracy chucks**.

This ensures **very high concentricity** and **process reliability**.

It is no longer necessary to procure special arbors.

With internal coolant feed for **HPC use** to reduce production costs.

With short, straight flutes.

**Reamers finish ground to match your specifications.**

**Application:**

For **HPC/HSC reaming of through holes**.

Application for type of drilling: for through holes

Bore  $\varnothing$  tolerance: H7

Number of cutting edges Z: 8

Bore  $\varnothing$  tolerance: H7

Flute length  $L_c$ : 25 mm

Overhang  $L_1$ : 139 mm

Overall length L: 200 mm

Number of cutting edges Z: 8

Shank  $\varnothing D_s$ : 25 mm

**Technical description**

Number of cutting edges Z	8
Nominal $\varnothing D_c$	32 mm
Overhang $L_1$	139 mm
Overall length L	200 mm

Shank $\varnothing D_s$	25 mm
Feed f in steel < 1100 N/mm <sup>2</sup>	0.45 mm/rev.
Flute length L <sub>c</sub>	25 mm
recommended drill $\varnothing$ in steel < 1100 N/mm <sup>2</sup>	31.7 mm
Bore $\varnothing$ tolerance	H7
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	green
Type of product	Reaming tool with non-detachable cutters