

Garant
Solid carbide reamers HPC through hole, TiAlN, Nominal \varnothing DC: 8,02 mm

Order data

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|--------------|---------------|
| Order number | 164362 8,02 |
| GTIN | 4045197363251 |
| Item class | 10N |

Description
Version:

Version suitable for NC with straight shank \varnothing for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. For **highest concentricity** and **process reliability**. No need to procure special collets. With internal coolant supply for **HPC applications** to reduce manufacturing costs.

Reamer manufacturing tolerances:

whole number sizes and \varnothing 0.5: H7 to DIN 1420

1/100 sizes \varnothing 3.97 – 12.03: +0.004/0

With short flutes and left-hand helix.

Application:

For **HPC/HSM reaming of through holes**.

Application for type of drilling: for through holes

Bore \varnothing tolerance: 0 / 0.004

Number of cutting edges Z: 6

Bore \varnothing tolerance: 0 / 0.004

Flute length L_c : 16 mm

Overhang L_1 : 60 mm

Overall length L: 100 mm

Number of cutting edges Z: 6

Shank \varnothing D_s : 8 mm

Technical description

| | |
|-----------------------------|---------|
| Nominal \varnothing D_c | 8.02 mm |
| Overhang L_1 | 60 mm |
| Shank tolerance | h6 |

| | |
|---|--|
| Feed f in steel < 1100 N/mm ² | 0.6 mm/rev. |
| Shank Ø D _s | 8 mm |
| Overall length L | 100 mm |
| Flute length L _c | 16 mm |
| Number of cutting edges Z | 6 |
| recommended drill Ø in steel < 1100 N/mm ² | 7.9 mm |
| Bore Ø tolerance | 0 / 0.004 |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Through-coolant | yes |
| Shank | DIN 6535 HA with h6 |
| Machining strategy | HPC |
| Application for type of drilling | for through holes |
| Colour ring | green |
| Type of product | Reaming tool with non-detachable cutters |