



Metal band saw blade 13×1138, TPI: 10/14



Order data

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| Order number | 173500 10/14 |
| GTIN | 4045197253804 |
| Item class | 16F |

Description

Version:

RÖNTGEN – bi-alpha-cobalt: High-performance bi-metal band saw blade with high chrome content **spring steel backing** and cobalt alloyed (M42) HSS tooth tips (67–69HRC). **Extreme tooth tip hardness, flexible backing.**

Application:

Variable pitch teeth 0° – very low vibration, for a large range of cross sections (for pipes and profiles, solid materials up to maximum 70 mm).

Variable pitch teeth 10° – general purpose for a wide range of cross-sections (for solid material from 50 mm).

Regular pitch teeth 0° – for small to medium cross-sections up to maximum 70 mm engagement length.

Regular pitch teeth 10° – for large cross-sections from 50 mm engagement.

Note:

Running in a new blade: See GARANT machining handbook No. 110010 and information page.

Tool material: HSS Co 8

Tooth type: combi

Rake: 0 degrees

Tooth type: combi

Rake: 0 degrees

Width: 13 mm

Thickness: 0.6 mm

Length: 1138 mm

Technical description

| | |
|-----------------|----------------------|
| Length | 1138 mm |
| Thickness | 0.6 mm |
| Width | 13 mm |
| Tooth type | combi |
| Rake | 0 degrees |
| Tool material | HSS Co 8 |
| Type of product | Metal band saw blade |