

**Circular saw blade fine, Ø×thickness: 250X2/K mm****Order data**

Order number	177050 250X2/K
GTIN	4045197095466
Item class	12T

**Description****Version:**

Precise format and good quality for a competitive price. **Vaporised surface** protects against edge build-up.

**Application:**

For low speed machines (approx. 50 rpm).

**Pitch t:** (tooth form).

- **4 mm (BW)** – For profiles and pipes with 1.0 – 1.5 mm wall thickness.
- **5 / 6 mm (HZ)** – For medium profiles, pipes and solid bar with 1.5 – 20 mm wall thickness / cross-section.
- **7 / 8 mm (HZ)** – For thick profiles and solid bar up to approx. 50 mm wall thickness / cross-section.
- **10 – 16 mm (HZ)** – For extra thick cross-sections and solid bar more than 50 mm.

**Note:**

- For stainless steels (such as V2A) the correct cutting speed and lubrication is crucial (see information in the machining handbook No. 110020).
- The concentricity and axial run-out values are considerably better than those to DIN 1840, in some cases by up to 50 %.

Tool material: HSS

Thickness: 2 mm

Bore Ø: 32 mm

No. of teeth Z: 200

Pitch t: 4 mm

Number of drive holes: 2; 4

Drive hole Ø: 8.5; 11 mm

## Technical description

Pitch t	4 mm
Ø	250 mm
Bore Ø	32 mm
suitable for saw makes	Adige
suitable for saw makes	Berg & Schmid
suitable for saw makes	Bewo
suitable for saw makes	Thomas
suitable for saw makes	IBP
Thickness	2 mm
No. of teeth Z	200
Drive hole pitch circle	45; 63 mm
Drive hole Ø	8.5; 11 mm
Number of drive holes	2; 4
Tool material	HSS
Type of product	Circular saw blade