

## Circular saw blade fine, Øxthickness: 250X2 mm



# **Order data**

Order number	177050 250X2
GTIN	4045197700469
Item class	12T

## **Description**

#### **Version:**

Precise format and good quality for a competitive price. **Vaporised surface** protects against edge build-up.

#### **Application:**

For low speed machines (approx. 50 rpm).

**Pitch t**: (tooth form).

- $\cdot$  4 mm (BW) For profiles and pipes with 1.0 1.5 mm wall thickness.
- 5 / 6 mm (HZ) –For medium profiles, pipes and solid bar with 1.5 20 mm wall thickness / cross-section.
- · 7 / 8 mm (HZ) For thick profiles and solid bar up to approx. 50 mm wall thickness / cross-section.
- · 10 − 16 mm (HZ) − For extra thick cross-sections and solid bar more than 50 mm.

#### Note:

- For stainless steels (such as V2A) the correct cutting speed and lubrication is crucial (see information in the machining handbook No. 110020).
- The concentricity and axial run-out values are considerably better than those to DIN 1840, in some cases by up to 50 %.

Tool material: HSS Thickness: 2 mm Bore Ø: 40 mm No. of teeth Z: 200 Pitch t: 4 mm

Number of drive holes: 2; 4 Drive hole Ø: 8; 12 mm

# **Technical description**

Bore Ø	40 mm
suitable for saw makes	Eisele
Thickness	2 mm
Ø	250 mm
Pitch t	4 mm
No. of teeth Z	200
Number of drive holes	2; 4
Drive hole pitch circle	55; 64 mm
Drive hole Ø	8; 12 mm
Tool material	HSS
Type of product	Circular saw blade