## Re-Bo

Circular saw blade medium, $\varnothing \times$ thickness: 250X2,5 mm


## Order data

| Order number | 177200 250X2,5 |
| :--- | :---: |
| GTIN | 4045197245069 |
| Item class | $17 B$ |

## Description

## Version:

German top quality product. Precision tooth geometry and very fine ground side faces.
Significant increase in service life and protection against edge build-up due to the nitrided surface.
Application:
For low speed machines (approx. 50 rpm ).
Pitch t: (tooth form).
. $4 \mathbf{~ m m}$ (BW) - For profiles and pipes with 1.0 - 1.5 mm wall thickness.
. 5 / $6 \mathbf{~ m m ~ ( H Z ) ~ - F o r ~ m e d i u m ~ p r o f i l e s , ~ p i p e s ~ a n d ~ s o l i d ~ b a r ~ w i t h ~} 1.5$ - $\mathbf{2 0} \mathbf{~ m m}$ wall thickness / cross-section.
7 / 8 mm (HZ) - For thick profiles and solid bar up to approx. 50 mm wall thickness / crosssection.

- 10 - $16 \mathbf{~ m m ~ ( H Z ) ~ - ~ F o r ~ e x t r a ~ t h i c k ~ c r o s s - s e c t i o n s ~ a n d ~ s o l i d ~ b a r ~ m o r e ~ t h a n ~} \mathbf{5 0} \mathbf{~ m m}$.

Note:

- For stainless steels (such as V2A) the correct cutting speed and lubrication is crucial (see information in the machining handbook No. 110020).
The concentricity and axial run-out values are considerably better than those to DIN 1840, in some cases by up to $\mathbf{5 0} \%$.
Tool material: HSS
Thickness: 2.5 mm

Bore Ø: 40 mm
No. of teeth Z: 128
Pitch t: 6 mm
Number of drive holes: 2; 4
Drive hole $\varnothing$ : 8; 12 mm

## Technical description

| Pitch t | 6 mm |
| :--- | :---: |
| Thickness | 2.5 mm |
| suitable for saw makes | Eisele |
| Bore $\varnothing$ | 40 mm |
| $\varnothing$ | 250 mm |
| No. of teeth Z | 128 |
| Number of drive holes | $2 ; 4$ |
| Drive hole pitch circle | $55 ; 64 \mathrm{~mm}$ |
| Drive hole $\varnothing$ | $8 ; 12 \mathrm{~mm}$ |
| Tool material | HSS |
| Type of product | Circular saw blade |

