# HOLEX

Circular saw blade medium, Ø×thickness: 300X2,5/K mm



### Order data

Order number	177250 300X2,5/K
GTIN	4045197700568
Item class	12T

### Description

#### Version:

Precise format and good quality for a competitive price. **Vaporised surface** protects against edge build-up.

### Application:

For low speed machines (approx. 50 rpm).

Pitch t: (tooth form).

- $\cdot$  4 mm (BW) For profiles and pipes with 1.0 1.5 mm wall thickness.
- $\cdot\,$  5 / 6 mm (HZ) –For medium profiles, pipes and solid bar with 1.5 20 mm wall thickness / cross-section.
- $\cdot\,$  7 / 8 mm (HZ) For thick profiles and solid bar up to approx. 50 mm wall thickness / cross-section.
- $\cdot$  10 16 mm (HZ) For extra thick cross-sections and solid bar more than 50 mm.

Note:

- For stainless steels (such as V2A) the correct cutting speed and lubrication is crucial (see information in the machining handbook No. 110020).
- The concentricity and axial run-out values are considerably better than those to DIN 1840, in some cases by up to 50 %.

Tool material: HSS Thickness: 2.5 mm Bore Ø: 32 mm No. of teeth Z: 160 Pitch t: 6 mm Number of drive holes: 2; 2; 2 Drive hole Ø: 8.5; 9; 11 mm

# **Technical description**

Bore Ø	32 mm
suitable for saw makes	Berg & Schmid
suitable for saw makes	Bewo
suitable for saw makes	Adige
suitable for saw makes	Thomas
suitable for saw makes	IBP
Pitch t	6 mm
Thickness	2.5 mm
Ø	300 mm
No. of teeth Z	160
Drive hole pitch circle	45; 50; 63 mm
Number of drive holes	2; 2; 2
Drive hole Ø	8.5; 9; 11 mm
Tool material	HSS
Type of product	Circular saw blade