

**Re-Bo**
**Circular saw blade coarse, Ø×thickness: 400X3,5 mm**


## Order data

Order number	177400 400X3,5
GTIN	4045197245274
Item class	17B

## Description

### Version:

**German top quality product.** Precision tooth geometry and very fine ground side faces. Significant increase in service life and protection against edge build-up due to the **nitrided surface**.

### Application:

For low speed machines (approx. 50 rpm).

**Pitch t:** (tooth form).

- **4 mm (BW) – For profiles and pipes with 1.0 – 1.5 mm wall thickness.**
- **5 / 6 mm (HZ) – For medium profiles, pipes and solid bar with 1.5 – 20 mm wall thickness / cross-section.**
- **7 / 8 mm (HZ) – For thick profiles and solid bar up to approx. 50 mm wall thickness / cross-section.**
- **10 – 16 mm (HZ) – For extra thick cross-sections and solid bar more than 50 mm.**

### Note:

- **For stainless steels (such as V2A) the correct cutting speed and lubrication is crucial (see information in the machining handbook No. 110020).**
- **The concentricity and axial run-out values are considerably better than those to DIN 1840, in some cases by up to 50 %.**

Tool material: HSS

Thickness: 3.5 mm

Bore Ø: 40 mm  
No. of teeth Z: 100  
Pitch t: 12 mm  
Number of drive holes: 2  
Drive hole Ø: 11 mm

## Technical description

Ø	400 mm
Pitch t	12 mm
Bore Ø	40 mm
Thickness	3.5 mm
suitable for saw makes	Eisele
No. of teeth Z	100
Drive hole pitch circle	65 mm
Drive hole Ø	11 mm
Number of drive holes	2
Tool material	HSS
Type of product	Circular saw blade