



Circular saw blade coarse, Ø×thickness: 400X3/G mm



Order data

Order number	177450 400X3/G
GTIN	4045197700674
Item class	12T

Description

Version:

Precise format and good quality for a competitive price. **Vaporised surface** protects against edge build-up.

Application:

For low speed machines (approx. 50 rpm).

Pitch t: (tooth form).

- **4 mm (BW) – For profiles and pipes with 1.0 – 1.5 mm wall thickness.**
- **5 / 6 mm (HZ) – For medium profiles, pipes and solid bar with 1.5 – 20 mm wall thickness / cross-section.**
- **7 / 8 mm (HZ) – For thick profiles and solid bar up to approx. 50 mm wall thickness / cross-section.**
- **10 – 16 mm (HZ) – For extra thick cross-sections and solid bar more than 50 mm.**

Note:

- **For stainless steels (such as V2A) the correct cutting speed and lubrication is crucial (see information in the machining handbook No. 110020).**
- **The concentricity and axial run-out values are considerably better than those to DIN 1840, in some cases by up to 50 %.**

Tool material: HSS

Thickness: 3 mm

Bore Ø: 50 mm

No. of teeth Z: 80
Pitch t: 16 mm
Number of drive holes: 4
Drive hole \varnothing : 15 mm

Technical description

\varnothing	400 mm
Bore \varnothing	50 mm
Pitch t	16 mm
Thickness	3 mm
suitable for saw makes	Kaltenbach
No. of teeth Z	80
Number of drive holes	4
Drive hole pitch circle	80 mm
Drive hole \varnothing	15 mm
Tool material	HSS
Type of product	Circular saw blade