

Narrow side milling cutter, uncoated, Ø×width js16×k11: 63X2 mm



Order data

Order number	185500 63X2
GTIN	4045197097385
Item class	11U

Description

Version:

Circular milling cutter, cutting on three faces, with bore collar and keyway. The alternate helical tooth pattern ensures smooth cutting, even on deep cuts.

Application:

For **slotting or cutting-off** when the side faces of the component must have an accurate and clean surface.

Note:

 f_z for $a_e = 0.1 \times D$. Through-coolant: no Bore \varnothing H7: 22 mm

No. of teeth Z: 28

Feed f_z in steel < 750 N/mm²: 0.05 mm

Technical description

Bore Ø H7	22 mm
Feed f_z in steel $< 750 \text{ N/mm}^2$	0.05 mm

Cutting edge \emptyset D _c	63 mm
Cutting width	2 mm
No. of teeth Z	28
Shank type	with bore
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 1834 A
Milling profile	staggered teeth
Туре	N
Tolerance nominal Ø	js16
Through-coolant	no
Colour ring	without
Type of product	Side milling cutter